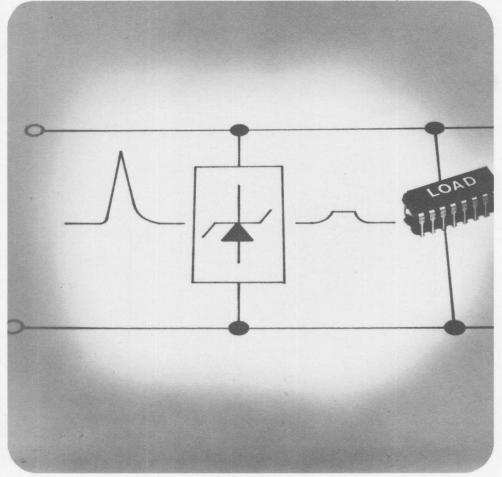
Some Straight Talk About

Mosorbs*



*MOTOROLA HIGH CURRENT SURGE PROTECTORS



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SOME STRAIGHT TALK ABOUT TRANSIENT SUPPRESSORS

Distinction is sometimes made between devices trademarked Mosorb (by Motorola Inc.), and standard zener/avalanche diodes used for reference, low-level regulation and low-level protection purposes. It must be emphasized from the beginning that Mosorb devices are, in fact, zener diodes. The basic semiconductor technology and processing are identical. The primary difference is in the applications for which they are designed. Mosorb devices are intended specifically for transient protection purposes and are designed, therefore, with a large effective junction area that provides high pulse power capability while minimizing the total silicon use. Thus, Mosorb pulse power ratings begin at 600 watts — well in excess of low power conventional zener diodes which in many cases do not even include pulse power ratings among their specifications.

MOVs, like Mosorbs, do have the pulse power capabilities for transient suppression. They are metal oxide varistors (not semiconductors) that exhibit bidirectional avalanche characteristics, similar to those of back-to-back connected zeners. The main attributes of such devices are low manufacturing cost, the ability to absorb high energy surges (up to 600 joules) and symmetrical bidirectional "breakdown" characteristics. Major disadvantages are: high clamping factor, an internal wear-out mechanism and an absence of low-end voltage capability. These limitations restrict the use of MOVs primarily to the protection of insensitive electronic components against high energy transients in applications above 20 volts, whereas, Mosorbs are best suited for precise protection of sensitive equipment even in the low voltage range — the same range covered by conventional zener diodes. The relative features of the two device types are covered in Table 1.

RELATIVE FEATURES OF MOVs and MOSORBS Table 1

MOV

- High clamping factor.
- · Symmetrically bidirectional.
- Energy capability per dollar usually much lower than a silicon device. However, if good clamping is required a higher energy device would be needed, resulting in higher cost.
- Inherent wear out mechanism clamp voltage degrades after every pulse, even when pulsed below rated value.
- Ideally suited for crude ac line protection.
- · High single-pulse current capability.
- · Degrades with overstress.
- · Good high voltage capability.
- Limited low voltage capability.

Mosorb/Zener Transient Suppressor

- Very good clamping close to the operating voltage.
- Standard parts perform like standard zeners and have to be ordered as specials for symmetrical bidirectional operation.
- Good clamping characteristic could reduce overall system cost.
- No inherent wear out mechanism.
- Ideally suited for precise dc protection.
- · Medium multiple-pulse current capability.
- · Fails short with overstress.
- Limited high voltage capability unless series devices are used.
- Good low voltage capability.

Important Specifications for Mosorb Protective Devices

Typically, a Mosorb suppressor is used in parallel with the components or circuits being protected (Figure 1), in order to shunt the destructive energy spike, or surge, around the more sensitive components. It does this by avalanching at its "breakdown" level, ideally representing an infinite impedance at voltages below its rated breakdown voltage, and essentially zero impedance at voltages above this level.

In the more practical case, there are three voltage specifications of significance, as shown in Figure 1a.

- a) V_{RWM} is the maximum reverse stand-off voltage at which the Mosorb is cut off and its impedance is at its highest value — that is, the current through the device is essentially the leakage current of a backbiased diode.
- b) V_(BR) is the breakdown voltage a voltage at which the device is entering the avalanche region, as indicated by a slight (specified) rise in current beyond the leakage current.
- c) V_{RSM} is the maximum reverse voltage (clamping voltage) which is defined and specified in conjunction with the maximum reverse surge current so as not to exceed the maximum peak power rating at a pulse width (tp) of 1.0 ms (industry std time for measuring surge capability).

In practice, the Mosorb is selected so that its V_{RWM} is equal to or somewhat higher than the highest operating voltage required by the load (the circuits or components to be protected). Under normal conditions, the Mosorb is inoperative and dissipates very little power when a transient occurs, the Mosorb converts to a very low dynamic impedance and the voltage across the Mosorb becomes the clamping voltage at some level above V_(BR). The actual clamping level will depend on the surge current through the Mosorb. The maximum reverse surge current (I_{RSM}) is specified on the Mosorb data sheets at 1.0 ms and for a logrithmically delaying pulse waveform. The data sheet also contains curves to determine the maximum surge current rating at other time intervals.

Typically, Mosorb devices have a built-in safety margin at the maximum rated surge current because the clamp voltage, V_{RSM}, is itself, guardbanded. Thus, the parts will be operating below their maximum pulse-power (P_{pk}) rating even when operated at maximum reverse surge current).

If the transients are random in nature (and in many cases they are), determining the surge-current level can be a problem. The circuit designer must make a reasonable estimate of the proper device to be used, based on his knowledge of the system and the possible transients to be encountered. (e.g., transient voltage, source impedance and time, or transient energy and time are some characteristics that must be estimated). Because of the very low dynamic impedance of Mosorb devices in the region between V(BR) and VRSM, the maximum surge current is dependent on, and limited by the external circuitry.

In cases where this surge current is relatively low, a conventional zener diode could be used in place of a Mosorb or other dedicated protective device with some possible savings in cost. The surge capabilities of all of Motorola's zener diode lines are discussed in Motorola's Application Note AN-784A.

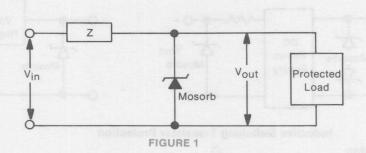
In the data sheets of some protective devices, the parameter for response time is emphasized. Response time on these data sheets is defined as the time required for the voltage across the protective device to rise from 0 to V(BR), and relates primarily to the effective series impedance associated with the device. This effective impedance is somewhat complex and changes drastically from the blocking mode to the avalanche mode. In most applications (where the protective device shunts the load) this response time parameter becomes virtually meaningless as indicated by the waveforms in Figures 1b and 1c. If the response time as defined is very long, it still would not affect the performance of the surge suppressor.

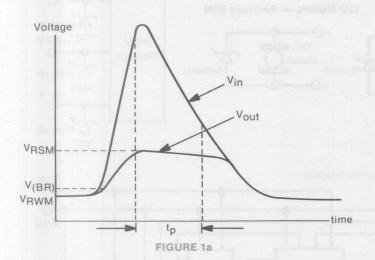
However, if the series inductance become appreciable, it could result in "overshoot" as shown in Figure 1d that would be detrimental to circuit protection. In Mosorb devices, series inductance is negligible compared to the inductive effects of the external circuitry (primarily lead lengths). Hence, Mosorbs contribute little or nothing to overshoot and, in essence, the parameter of response time has very little significance. However, care must be exercised in the design of the external circuitry to minimize overshoot.

Summary

In selecting a protective device, it is important to know as much as possible about the transient conditions to be encountered. The most important device parameters are reverse working voltage (V_{RWM}), surge current (I_{RSM}), and clamp voltage (V_{RSM}). The product of V_{RSM} and I_{RSM} yields the peak power dissipation, which is one of the prime categories for device selection.

A slector guide, in the following section, gives a broad overview of the Mosorb transient suppressors now available from Motorola. For more detailed information, please contact your Motorola sales representative or distributor.





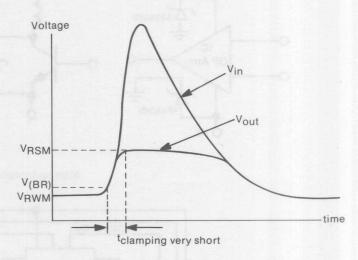
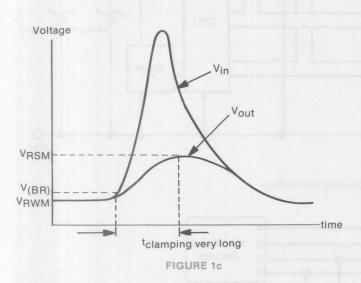
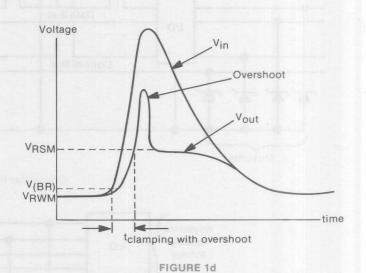
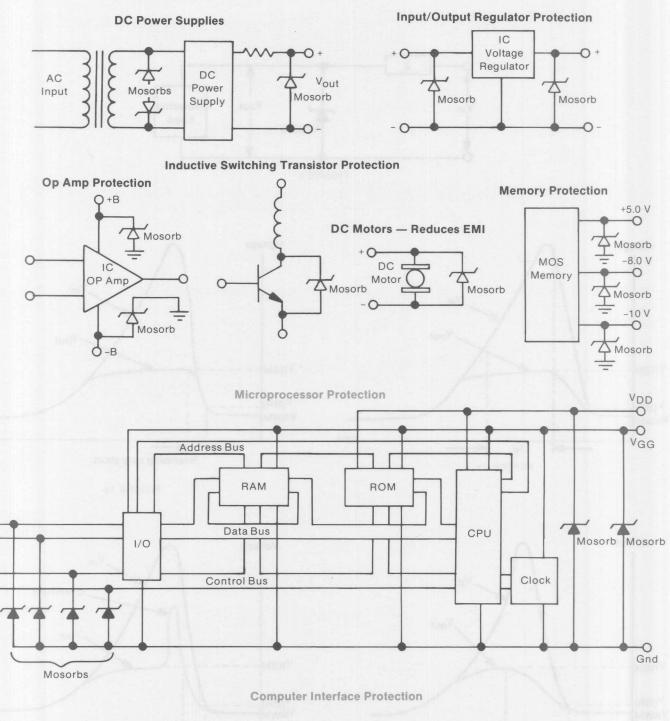


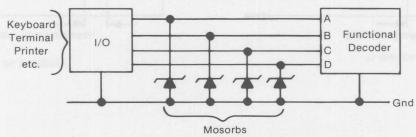
FIGURE 1b

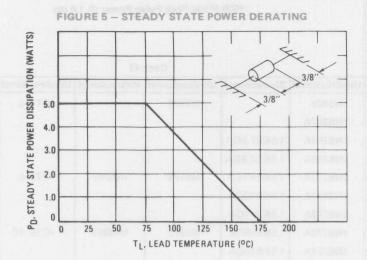




TYPICAL MOSORB APPLICATIONS







APPLICATION NOTES

SPECIAL DEVICES

Matched sets and back-to-back configurations for bidirectional applications can be ordered upon special request. Contact your nearest Motorola representative.

For a bidirectional device use a C or CA suffix (i.e. P6KE6.8CA). Electrical characteristics apply in both directions except for V_{F} .

RESPONSE TIME

In most applications, the transient suppressor device is placed in parallel with the equipment or component to be protected. In this situation, there is a time delay associated with the capacitance of the device and an overshoot condition associated with the inductance of the device and the inductance of the connection method.

Vin Load VL

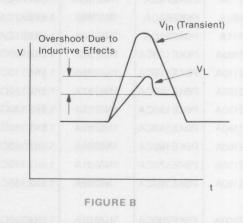
Vin Vin (Transient)

Vin td = Time Delay Due to Capacitive Effect

The capactive effect is of minor importance in the parallel protection scheme because it only produces a time delay in the transition from the operating voltage to the clamp voltage as shown in Figure A.

The inductive effects in the device are due to actual turn-on time (time required for the device to go from zero current to full current) and lead inductance. This inductive effect produces an overshoot in the voltage across the equipment or component being protected as shown in Figure B. Minimizing this overshoot is very important in the application, since the main purpose for adding a transient suppressor is to clamp voltage spikes. The P6KE6.8 series has very good response time, typically < 1.0 ns and negligible inductance. However, external inductive effects could produce unacceptable overshoot. Proper circuit layout, minimum lead lengths and placing the suppressor device as close as possible to the equipment or components to be protected will minimize this overshoot.

Some input impedance represented by Z_{in} is essential to prevent overstress of the protection device. This impedance should be as high as possible, without restricting the circuit operation.



MOSORBS

TABLE 2 — Selector Guide

System DC Voltage or System	Pulse P	tts Peak ower @ ms		1500	Watts Peak Pul	se Power @ 1.	0 ms		8000 Watts Peak Pulse Power @ 1.0 ms				
Peak	Case 17			Case 41									
Voltage	Unidirectional	Bidirectional	Unidirectional	Bidirectional	Unidirectional	Bidirectional	Unidirectional	Bidirectional	Unidirectional				
5.0			1N5908		1N6373		ICTE-5						
6.0	P6KE6.8A		1N6267A				-1 1						
6.5	P6KE7.5A	P6KE7.5CA	1N6268A	1.5KE7.5CA									
7.0	P6KE8.2A	P6KE8.2CA	1N6269A	1.5KE8.2CA									
8.0	P6KE9.1A	P6KE9.1CA	1N6270A	1.5KE9.1CA	1N6374	1N6382	ICTE-8	ICTE-8C					
8.5	P6KE10A	P6KE10CA	1N6271A	1.5KE10CA									
9.0	P6KE11A	P6KE11CA	1N6272A	1.5KE11CA			Ja g						
10	P6KE12A	P6KE12CA	1N6273A	1.5KE12CA	1N6375	1N6383	ICTE-10	ICTE-10C					
11	P6KE13A	P6KE13CA	1N6274A	1.5KE13CA									
12					1N6376	1N6384	ICTE-12	ICTE-12C					
13	P6KE15A	P6KE15CA	1N6275A	1.5KE15CA			THE RESERVE	Milden					
14	P6KE16A	P6KE16CA	1N6276A	1.5KE16CA					MPZ5-16A&B				
15	Mari - 111 - 011 - 121	TION BUILDING	A SHARE WINDLE TO		1N6377	1N6385	ICTE-15	ICTE-15C	ler barloteM				
16	P6KE18A	P6KE18CA	1N6277A	1.5KE18CA		ogi noqu b	Habao ao na	anous salad	s Is no real block				
17	P6KE20A	P6KE20CA	1N6278A	1.5KE20CA			MERSON TO		THE SECOND				
18	P6KE22A	P6KE22CA	1N6279A	1.5KE22CA	1N6378	1N6386	ICTE-18	ICTE-18C	HT. 11 4 1104				
20	P6KE24A	P6KE24CA	1N6280A	1.5KE24CA	All Des	19 1900		ED BROKER OF	111100000000000000000000000000000000000				
22		eng grasd to	astogman 10	managiupet e	1N6379	1N6387	ICTE-22	ICTE-22C					
24	P6KE27A	P6KE27CA	1N6281A	1.5KE27CA					IT THE STATE IT				
26	P6KE30A	P6KE30CA	1N6282A	1.5KE30CA		Sh. Sanai Iron	a Management of						
28	P6KE33A	P6KE33CA	1N6283A	1.5KE33CA		DERICS TO	materiuse sa	Meny latter	MZP5-32A,B&0				
30	P6KE36A	P6KE36CA	1N6284A	1.5KE36CA	Total Trail	de tenir e n	ustion, there	in this gi	provident of				
33	P6KE39A	P6KE39CA	1N6285A	1.5KE39CA	ni. Inc	una sphish	arts for extract	ALLO ON I	N 10 2 15 1 3 10 2 11				
36	P6KE43A	P6KE43CA	1N6286A	1.5KE43CA	1N6380	1N6388	ICTE-36	ICTE-36C	no Latine				
40	P6KE47A	P6KE47CA	1N6287A	1.5KE47CA	.bo	daten tipido an	ngo ant to co	id to shall and	END SOLVED 6-1				
43	P6KE51A	P6KE51CA	1N6288A	1.5KE51CA									
45	Messe & mS 1	of brazilsane	n uprediscont	Footi smo?	1N6381	1N6389	ICTE-45	ICTE-45C					
48	P6KE56A	P6KE56CA	1N6289A	1.5KE56CA				To Gill					
54	P6KE62A	P6KE62CA	1N6290A	1.5KE62CA									
58	P6KE68A	P6KE68CA	1N6291A	1.5KE68CA			lact a						
64	P6KE75A	P6KE75CA	1N6292A	1.5KE75CA									
70	P6KE82A	P6KE82CA	1N6293A	1.5KE82CA									
78	P6KE91A	P6KE91CA	1N6294A	1.5KE91CA									
85	P6KE100A	P6KE100CA	1N6295A	1.5KE100CA		in in	Senkally (V						
90	P6KE110A	P6KE110CA	1N6296A	1.5KE110CA			7						
100	P6KE120A	P6KE120CA	1N6297A	1.5KE120CA			10.1	Yes					
110	P6KE130A	P6KE130CA	1N6298A	1.5KE130CA									
120	P6KE150A	P6KE150CA	1N6299A	1.5KE150CA				1					
130	P6KE160A	P6KE160CA	1N6300A	1.5KE160CA									
140	P6KE170A	P6KE170CA	1N6301A	1.5KE170CA									
150	P6KE180A	P6KE180CA	1N6302A	1.5KE180CA		- Canita o	HER ET CHANGE	YEAR LECTION					
165 170	P6KE200A	P6KE200CA	1N6303A	1.5KE200CA				1222	MPZ5-180A,B,0				



P6KE6.8,A thru P6KE200,A

ZENER OVERVOLTAGE TRANSIENT SUPPRESSOR

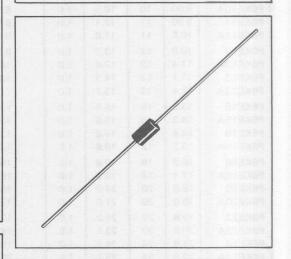
The P6KE6.8 series is designed to protect voltage sensitive components from high voltage, high energy transients. They have excellent clamping capability, high surge capability, low zener impedance and fast response time. The P6KE6.8 series is supplied in Motorola's exclusive, cost-effective, highly reliable surmetic axial leaded package and is ideally-suited for use in communication systems, numerical controls, process controls, medical equipment, business machines, power supplies and many other industrial/consumer applications.

SPECIFICATION FEATURES

- Standard Zener Voltage Range 6.8 to 200 V
- Peak Power 600 Watts @ 1.0 ms
- Maximum Clamp Voltage @ Peak Pulse Current
- Low Leakage $< 5.0 \,\mu\text{A}$ above 10 V
- Maximum Temperature Coefficient Specified

MOSORBS ZENER OVERVOLTAGE TRANSIENT SUPPRESSORS

6.8-200 VOLT 600 WATT PEAK POWER 5.0 WATTS STEADY STATE



MAXIMUM RATINGS

Symbol	Value	Units
P _{PK} 600		
PD	5.0 50	Watts mW/ ^O C
IFSM	100	Amps
T _J , T _{stg}	-65 to +175	°C
	Ppk PD	PpK 600 PD 5.0 50

Lead Temperature not less than 1/16" from the case for 10 seconds: 230°C

MECHANICAL CHARACTERISTICS

CASE: Void-free, transfer-molded, thermosetting plastic

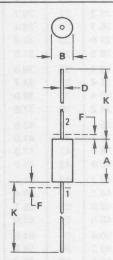
FINISH: All external surfaces are corrosion resistant and leads are readily solderable and weldable

POLARITY: Cathode indicated by polarity band. When operated in zener mode, will be positive with respect to anode

MOUNTING POSITION: Any

NOTES: 1. Non-Repetitive Current Pulse per Figure 4 and Derated above $T_A = 25^{\circ}\text{C}$ per Figure 2.

2. 1/2 Square Wave (or equivalent), PW = 8.3 ms, Duty Cycle = 4 Pulses per Minute maximum.



NOTE:

LEAD DIAMETER & FINISH NOT CONTROLLED WITHIN DIM "F".

STYLE 1: PIN 1. ANODE 2. CATHODE

	MILLI	METERS	INCHES			
DIM	MIN	MAX	MIN	MAX		
A	8.38	8.89	0.330	0.350		
В	3.30	3.68	0.130	0.145		
D	0.94	1.09	0.037	0.043		
F	-	1.27		0.050		
K	25.40	31.75	1.000	1.250		

CASE 17-02

MOSORBS/P6KE6.8 Series

ELECTRICAL CHARACTERISTIC (T_A = 25°C unless otherwise noted) V_F = 3.5 V max, I_F** = 50 A for all types.

	В		n Voltage		Working Peak	Maximum	Maximum	Maximum Reverse	Maximum
		V _{BR} (Volts	1	@ I _T	Reverse Voltage	Reverse Leakage	Reverse Surge	Voltage @ IRSM	Temperature
Device	Min	Nom	Max	111127	V _{RWM} (Volts)	@ V _{RWM} I _R (μA)	Current IRSM [†] (Amps)	(Clamping Voltage) VRSM (Volts)	Coefficient of VBF (%/°C)
P6KE6.8	6.12	6.8	7.48	10	5,50	1000	56	10.8	0.057
P6KE6.8A	6.45	6.8	7.14	10	5.80	1000	57	10.5	0.057
P6KE7.5	6.75	7.5	8.25	10	6.05	500	51	11.7	0.061
P6KE7.5A	7.13	7.5	7.88	10	6.40	500	53	11.3	0.061
P6KE8.2	7.38	8.2	9.02	10	6.63	200	48	12.5	0.065
P6KE8.2A	7.79	8.2	8.61	10	7.02	200	50	12.1	0.065
P6KE9.1	8.19	9.1	10.0	1.0	7.37	50	44	13.8	0.068
P6KE9.1A	8.65	9.1	9.55	1.0	7.78	50	45	13.4	0.068
P6KE10	9.00	10	11.0	1.0	8.10	10	40	15.0	0.073
P6KE10A	9.50	10	10.5	1.0	8.55	10	41	14.5	0.073
P6KE11	9.90	11	12.1	1.0	8.92	5.0	37	16.2	0.075
P6KE11A	10.5	11	11.6	1.0	9.40	5.0	38	15.6	0.075
P6KE12	10.8	12	13.2	1.0	9.72	5.0	35	17.3	0.078
P6KE12A	11.4	12	12.6	1.0	10.2	5.0	36	16.7	0.078
							32	19.0	0.081
P6KE13	11.7	13	14.3	1.0	10.5	5.0	33	18.2	The state of the second
P6KE13A	12.4	13	13.7	1.0	11.1	5.0			0.081
P6KE15	13.5	15	16.5	1.0	12.1	5.0	27	22.0	0.084
P6KE15A	14.3	15	15.8	1.0	12.8	5.0	28	21.2	0.084
P6KE16	14.4	16	17.6	1.0	12.9	5.0	26	23.5	0.086
P6KE16A	15.2	16	16.8	1.0	13.6	5.0	27	22.5	0.086
P6KE18	16.2	18	19.8	1.0	14.5	5.0	23	26.5	0.088
P6KE18A	17.1	18	18.9	1.0	15.3	5.0	24	25.2	0.088
P6KE20	18.0	20	22.0	1.0	16.2	5.0	21	29.1	0.090
P6KE2OA	19.0	20	21.0	1.0	17.1	5.0	22	27.7	0.090
P6KE22	19.8	22	24.2	1.0	17.8	5.0	19	31.9	0.092
P6KE22A	20.9	22	23.1	1.0	18.8	5.0	20	30.6	0.092
P6KE24	21.6	24	26.4	1.0	19.4	5.0	17	34.7	0.094
P6KE24A	22.8	24	25.2	1.0	20.5	5.0	18	33.2	0.094
P6KE27	24.3	27	29.7	1.0	21.8	5.0	15	39.1	0.096
P6KE27A	25.7	27	28.4	1.0	23.1	5.0	16	37.5	0.096
P6KE30	27.0	30	33.0	1.0	24.3	5.0	14	43.5	0.097
P6KE30A	28.5	30	31.5	1.0	25.6	5.0	14.4	41.4	0.097
					26.8	5.0	12.6	47.7	0.098
P6KE33 P6KE33A	29.7	33	36.3	1.0	28.2	5.0	13.2	45.7	0.098
	31.4	33	34.7	1.0		5.0	11.6	52.0	0.099
P6KE36	32.4	36	39.6	1.0	29.1 30.8	5.0	12	49.9	0.099
P6KE36A	34.2	36	37.8	1.0				The state of the s	Andread Town and D. Proposition
P6KE39	35.1	39	42.9	1.0	31.6	5.0	10.6	56.4	0.100
P6KE39A	37.1	39	41.0	1.0	33.3	5.0	11.2	53.9	0.100
P6KE43	38.7	43	47.3	1.0	34.8	5.0	9.6	61.9	0.101
P6KE43A	40.9	43	45.2	1.0	36.8	5.0	10.1	59.3	0.101
P6KE47	42.3	47	51.7	1.0	38.1	5.0	8.9	67.8	0.101
P6KE47A	44.7	47	49.4	1.0	40.2	5.0	9.3	64.8	0.101
P6KE51	45.9	51	56.1	1.0	41.3	5.0	8.2	73.5	0.102
P6KE51A	48.5	51	53.6	1.0	43.6	5.0	8.6	70.1	0.102
P6KE56	50.4	56	61.6	1.0	45.4	5.0	7.4	80.5	0.103
P6KE56A	53.2	56	58.8	1.0	47.8	5.0	7.8	77.0	0.103
P6KE62	55.8	62	68.2	1.0	50.2	5.0	6.8	89.0	0.104
P6KE62A	58.9	62	65.1	1.0	53.0	5.0	7.1	85.0	0.104
P6KE68	61.2	16-51 13865	74.8	1.0	55.1	5.0	6.1	98.0	0.104
P6KE68A	1 1 1 1 1 1 1 1	68	71.4	1.0	58.1	5.0	6.5	92.0	0.104
P6KE75	64.6	68		17.75	60.7	5.0	5.5	108.0	0.105
P6KE75A	67.5	75	82.5	1.0	64.1	5.0	5.8	103.0	0.105
	71.3	75	78.8	1.0	The state of the s		5.1	The state of the s	
P6KE82	73.8	82	90.2	1.0	66.4	5.0	5.3	118.0	0.105
P6KE82A	77.9	82	86.1	1.0	70.1	5.0	4.8	113.0	0.105
P6KE91	81.9	91	100.0	1.0	73.7	5.0	4.8	131.0	0.106
P6KE91A	86.5	91	95.50	1.0	77.8	5.0	4.0	125.0	0.106

ELECTRICAL CHARACTERISTICS (continued)

	B	reakdo	wn Volta	ge	Working Peak	Maximum	Maximum	Maximum Reverse	Maximum
	V _{BR} (Volts)			@ I _T (mA)	Reverse Voltage	Reverse Leakage @ VRWM	Reverse Surge Current IRSM†	Voltage @ IRSM (Clamping Voltage)	Temperature Coefficient of VBR
Device	Min	Nom	Max		(Volts)	IR (µA)	(Amps)	V _{RSM} (Volts)	(%/°C)
P6KE100	90.0	100	110.0	1.0	81.0	5.0	4.2	144.0	0.106
P6KE100A	95.0	100	105.0	1.0	85.5	5.0	4.4	137.0	0.106
P6KE110	99.0	110	121.0	1.0	89.2	5.0	3.8	158.0	0.107
P6KE110A	105.0	110	116.0	1.0	94.0	5.0	4.0	152.0	0.107
P6KE120	108.0	120	132.0	1.0	97.2	5.0	3.5	173.0	0.107
P6KE120A	114.0	120	126.0	1.0	102.0	5.0	3.6	165.0	0.107
P6KE130	117.0	130	143.0	1.0	105.0	5.0	3.2	187.0	0.107
P6KE130A	124.0	130	137.0	1.0	111.0	5.0	3.3	179.0	0.107
P6KE150	135.0	150	165.0	1.0	121.0	5.0	2.8	215.0	0.108
P6KE150A	143.0	150	158.0	1.0	128.0	5.0	2.9	207.0	0.108
P6KE160	144.0	160	176.0	1.0	130.0	5.0	2.6	230.0	0.108
P6KE160A	152.0	160	168.0	1.0	136.0	5.0	2.7	219.0	0.108
P6KÉ170	153.0	170	187.0	1.0	138.0	5.0	2.5	244.0	0.108
P6KE170A	162.0	170	179.0	1.0	145.0	5.0	2.6	234.0	0.108
P6KE180	162.0	180	198.0	1.0	146.0	5.0	2.3	258.0	0.108
P6KE180A	171.0	180	189.0	1.0	154.0	5.0	2.4	246.0	0.108
P6KE200	180.0	200	220.0	1.0	162.0	5.0	2.1	287.0	0.108
P6KE200A	190.0	200	210.0	1.0	171.0	5.0	2.2	274.0	0.108

[†]Surge Current Waveform per Figure 4 and Derate per Figure 2.

FIGURE 1 - PULSE RATING CURVE

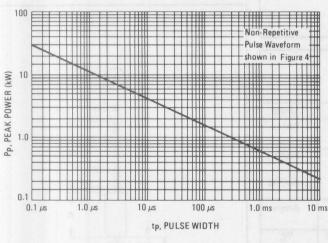


FIGURE 2 - PULSE DERATING CURVE

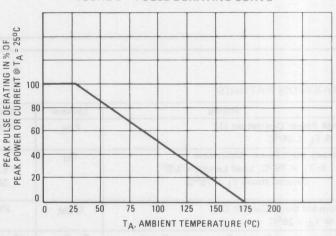


FIGURE 3 - CAPACITANCE versus BREAKDOWN VOLTAGE

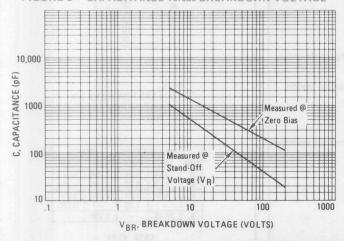
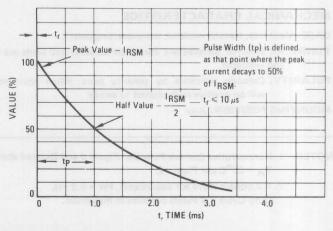


FIGURE 4 - PULSE WAVEFORM



^{**1/2} Square or Equivalent Sine Wave, PW = 8.3 ms, Duty Cycle = 4 Pulses per Minute maximum.

^{*}VBR measured after I_T applied for 300 μ s, I_T = Square Wave Pulse or equivalent.



ZENER OVERVOLTAGE TRANSIENT SUPPRESSOR

Mosorb devices are designed to protect voltage sensitive components from high voltage, high energy transients. They have excellent clamping capability, high surge capability, low zener impedance and fast response time. These devices are Motorola's exclusive, costeffective, highly reliable Surmetic axial leaded package and are ideally-suited for use in communication systems, numerical controls, process controls, medical equipment, business machines, power supplies and many other industrial/consumer applications, to protect CMOS, MOS and Bipolar integrated circuits.

SPECIFICATION FEATURES

- Standard Voltage Range 5.0 to 200 V
- Peak Power 1500 Watts @ 1.0 ms
- Maximum Clamp Voltage @ Peak Pulse Current
- Low Leakage < 5.0 μA above 10 V
- Standard Back to Back Versions Available

MAXIMUM RATINGS

Rating	Symbol	Value	Units
Peak Power Dissipation (1) @ T _L ≤ 25 ^o C	PPK	1500	Watts
Steady State Power Dissipation @ $T_L \le 75^{\circ}$ C, Lead Length = 3/8" Derated above $T_L = 75^{\circ}$ C	PD	5.0 50	Watts mW/ ^O C
Forward Surge Current (2) @ T _A = 25°C	IFSM	200	Amps
Operating and Storage Temperature Range	T _J , T _{stg}	-65 to +175	°C

Lead Temperature not less than 1/16" from the case for 10 seconds: 230°C

MECHANICAL CHARACTERISTICS

CASE: Void-free, transfer-molded, thermosetting plastic

FINISH: All external surfaces are corrosion resistant and leads are readily solderable and weldable

POLARITY: Cathode indicated by polarity band. When operated in zener mode, will be positive with respect to anode

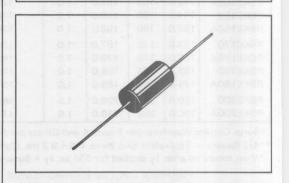
MOUNTING POSITION: Any

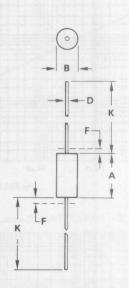
NOTES: 1. Nonrepetitive Current Pulse per Figure 4 and Derated above $T_A = 25^{\circ}\text{C}$ per Figure 2.

 1/2 Square Wave (or equivalent), PW = 8.3 ms, Duty Cycle = 4 Pulses per minute maximum. 1N5908 1N6373/ICTE-5, C/MPTE-5C thru 1N6389/ICTE-45, C/MPTE-45, C 1N6267, A/1.5KE6.8, A thru 1N6303, A/1.5KE200, A

MOSORBS ZENER OVERVOLTAGE TRANSIENT SUPPRESSORS

5.0-200 VOLT 1500 WATT PEAK POWER 5.0 WATTS STEADY STATE





NOTE:

1. LEAD FINISH AND DIA UNCONTROLLED IN AREA "F".

127	MILLIN	METERS	INCHES				
DIM	MIN	MAX	MIN	MAX			
A	9.14	9.52	0.360	0.375			
В	4.83	5.21	0.190	0.205			
D	0.97	1.07	0.038	0.042			
F	-	1.27	-	0.050			
K	27.94	-	1.100	-			

CASE 41-11

*ELECTRICAL CHARACTERISTICS (T_A = 25°C unless otherwise noted) V_F# = 3.5 V max, I_F** = 100 A

	(marsh)					Clamping Voltage		
		down	Maximum Reverse	Maximum	Maximum Reverse Voltage	Peak Pulse Current @	Peak Pulse Current @	
Device	V _{BR} (Volts) Min	@ I _T (mA)	Stand-Off Voltage VRWM*** (Volts)	Reverse Leakage @ VRWM IR (µA)	@ IRSM† = 120 A (Clamping Voltage) VRSM (Volts)	I _{pp1†} = 30 A VC1 (Volts max)	I _{pp2†} = 60 A VC2 (Volts max)	
1N5908	6.0	1.0	5.0	300	8.5	7.6	8.0	

ELECTRICAL CHARACTERISTIC ($T_A = 25^{\circ}$ C unless otherwise noted) $V_F # = 3.5 \text{ V max}$, $I_F^{**} = 100 \text{ A}$) (C suffix denotes standard back to back versions. Test both polarities)

JEDEC Device				Maximum		Maximum	Maximum Reverse	Clamping	g Voltage
	1 500	Breakdown Voltage		Reverse Stand-Off	Maximum Reverse	Reverse Surge	Voltage @ IRSM†	Peak Pulse Current @	Peak Pulse Current @
	Device	V _{BR} Volts Min	@ I _T (mA)	Voltage VRWM*** (Volts)	Leakage @ VRWM I _R (μA)	Current IRSM† (Amps)	(Clamping Voltage) VRSM(Volts)	I _{pp1†} = 1.0 A VC1 (Volts max)	I _{pp2†} = 10 A V _{C2} (Volts max)
1N6373	ICTE-5/MPTE-5	6.0	1.0	5.0	300	160	9.4	7.1	7.5
_000	ICTE-5C/MPTE-2	6.0	1.0	5.0	300	160	9.4	8.1	8.3
1N6374	ICTE-8/MPTE-8	9.4	1.0	8.0	25	100	15.0	11.3	11.5
1N6382	ICTE-8C/MPTE-8C	9.4	1.0	8.0	25	100	15.0	11.4	11.6
1N6375	ICTE-10/MPTE-10	11.7	1.0	10	2.0	90	16.7	13.7	14.1
1N6383	ICTE-10C/MPTE-10C	11.7	1.0	10	2.0	90	16.7	14.1	14.5
1N6376	ICTE-12/MPTE-12	14.1	1.0	12	2.0	70	21.2	16.1	16.5
1N6384	ICTE-12C/MPTE-12C	14.1	1.0	12	2.0	70	21.2	16.7	17.1
1N6377	ICTE-15/MPTE-15	17.6	1.0	15	2.0	60	25.0	20.1	20.6
1N6385	ICTE-15C/MPTE-15C	17.6	1.0	15	2.0	60	25.0	20.8	21.4
1N6378	ICTE-18/MPTE-18	21.2	1.0	18	2.0	50	30.0	24.2	25.2
1N6386	ICTE-18C/MPTE-18C	21.2	1.0	18	2.0	50	30.0	24.8	25.5
1N6379	ICTE-22/MPTE-22	25.9	1.0	22	2.0	40	37.5	29.8	32.0
1N6387	ICTE-22C/MPTE-22C	25.9	1.0	22	2.0	40	37.5	30.8	32.0
1N6380	ICTE-36/MPTE-26	42.4	1.0	36	2.0	23	65.2	50.6	54.3
1N6388	ICTE-36C/MPTE-36C	42.4	1.0	36	2.0	23	65.2	50.6	54.3
1N6381	ICTE-45/MPTE-45	52.9	1.0	45	2.0	19	78.9	63.3	70.0
1N6389	ICTE-45C/MPTE-45C	52.9	1.0	45	2.0	19	78.9	63.3	70.0

	8.08 8.53 7.03 8.09	5 0X 5 05 5 15		n Voltage		Working Peak Reverse	Maximum Reverse	Maximum Reverse Surge	um Reverse	Maximum Reverse Voltage @ IRSM (Clamping	Maximum Temperature
JEDEC	5 th	V _{BR} Volts			@ I _T (mA)	Voltage VRWM	Leakage @ VRWM	Current IRSM†	Voltage) VRSM	Coefficient of VBR	
Device	Device	Min	Nom	Max		(Volts)	I _R (μA)	(Amps)	(Volts)	(%/°C)	
1N6267	1.5KE6.8	6.12	6.8	7.48	10	5.50	1000	139	10.8	0.057	
1N6267A	1.5KE6.8A	6.45	6.8	7.14	10	5.80	1000	143	10.5	0.057	
1N6268	1.5KE7.5	6.75	7.5	8.25	10	6.05	500	128	11.7	0.061	
1N6268A	1.5KE7.5A	7.13	7.5	7.88	10	6.40	500	132	11.3	0.061	
1N6269	1.5KE8.2	7.38	8.2	9.02	10	6.63	200	120	12.5	0.065	
1N6269A	1.5KE8.2A	7.79	8.2	8.61	10	7.02	200	124	12.1	0.065	
1N6270	1.5KE9.1	8.19	9.1	10.0	1.0	7.37	50	109	13.8	0.068	
1N6270A	1.5KE9.1A	8.65	9.1	9.55	1.0	7.78	50	112	13.4	0.068	
1N6271	1.5KE10	9.00	10	11	1.0	8.10	10	100	15.0	0.073	
1N6271A	1.5KE10A	9.50	10	10.5	1.0	8.55	10	103	14.5	0.073	
1N6272	1.5KE11	9.90	11	12.1	1.0	8.92	5.0	93.0	16.2	0.075	
1N6272A	1.5KE11A	10.5	11	11.6	1.0	9.40	5.0	96.0	15.6	0.075	

*ELECTRICAL CHARACTERISTICS (Continued)

	ectual displayed of the control of t	3 S	Breakdov	vn Voltage		Working Peak Reverse	Maximum Reverse	Maximum Reverse Surge	Maximum Reverse Voltage © IRSM (Clampling	Maximum Temperature
JEDEC		V _{BR} Volts			@ I _T (mA)	Voltage VRWM	Leakage @ VRWM	Current IRSM†	Voltage) VRSM	Coefficient of VBR
Device	Device	Min	Nom	Max	-11-11-11	(Volts)	I _R (μA)	(Amps)	(Volts)	(%/°C)
1N6273	1.5KE12	10.8	12	13.2	1.0	9.72	5.0	87.0	17.3	0.078
1N6273A	1.5KE12A	11.4	12	12.6	1.0	10.2	5.0	90.0	16.7	0.078
1N6274	1.5KE13	11.7	13	14.3	1.0	10.5	5.0	79.0	19.0	0.081
1N6274A	1.5KE13A	12.4	13	13.7	1.0	11.1	5.0	82.0	18.2	0.081
1N6275	1.5KE15	13.5	15	16.5	1.0	12.1	5.0	68.0	22.0	0.084
1N6275A	1.5KE15A	14.3	15	15.8	1.0	12.8	5.0	71.0	21.2	0.084
1N6276	1.5KE16	14.4	16	17.6	1.0	12.9	5.0	64.0	23.5	0.086
1N6276A	1.5KE16A	15.2	16	16.8	1.0	13.6	5.0	67.0	22.5	0.086
1N6277	1.5KE18	16.2	18	19.8	1.0	14.5	5.0	56.5	26.5	0.088
1N6277A	1.5KE18A	17.1	18	18.9	1.0	15.3	5.0	59.5	25.2	0.088
1N6277A	1.5KE20	18.0	20	22.0	1.0	16.2	5.0	51.5	29.1	0.090
1N6278A	1.5KE20A	19.0	20	21.0	1.0	17.1	5.0	54.0	27.7	0.090
							5.0	47.0	31.9	
1N6279	1.5KE22	19.8	22	24.2	1.0	17.8 18.8	5.0	49.0		0.092
1N6279A	1.5KE22A	20.9	22	23.1	1.0	The second secon	4.614	The state of the s	/ 30.6	0.092
1N6280	1.5KE24	21.6	24 24	26.4 25.2	1.0	19.4 20.5	5.0 5.0	43.0 45.0	34.7 33.2	0.094
1N6280A	1.5KE24A	22.8		1 CO 1 P.						
1N6281	1.5KE27	24.3	27	29.7	1.0	21.8	5.0	38.5	39.1	0.096
1N6281A	1.5KE27A	25.7	27	28.4	1.0	23.1	5.0	40.0	37.5	0.096
1N6282	1.5KE30	27.0	30	33.0	1.0	24.3	5.0	34.5	43.5	0.097
1N6282A	1.5KE30A	28.5	30	31.5	1.0	25.6	5.0	36.0	41.4	0.097
1N6283	1.5KE33	29.7	33	36.3	1.0	26.8	5.0	31.5	47.7	0.098
1N6283A	1.5KE33A	31.4	33	34.7	1.0	28.2	5.0	33.0	45.7	0.098
1N6284	1.5KE36	32.4	36	39.6	1.0	29.1	5.0	29.0	52.0	0.099
1N6284A	1.5KE36A	34.2	36	37.8	1.0	30.8	5.0	30.0	49.9	0.099
1N6285	1.5KE39	35.1	39	42.9	1.0	31.6	5.0	26.5	56.4	0.100
1N6285A	1.5KE39A	37.1	39	41.0	1.0	33.3	5.0	28.0	53.9	0.100
1N6286	1.5KE43	38.7	43	47.3	1.0	34.8	5.0	24.0	61.9	0.101
1N6286A	1.5KE43A	40.9	43	45.2	1.0	36.8	5.0	25.3	59.3	0.101
1N6287	1.5KE47	42.3	47	51.7	1.0	38.1	5.0	22.2	67.8	0.101
1N6287A	1.5KE47A	44.7	47	49.4	1.0	40.2	5.0	23.2	64.8	0.101
1N6288	1.5KE51	45.9	51	56.1	1.0	41.3	5.0	20.4	73.5	0.102
1N6288A	1.5KE51A	48.5	51	53.6	1.0	43.6	5.0	21.4	70.1	0.102
1N6289	1.5KE56	50.4	56	61.6	1.0	45.4	5.0	18.6	80.5	0.103
1N6289A	1.5KE56A	53.2	56	58.8	1.0	47.8	5.0	19.5	77.0	0.103
1N6290	1.5KE62	55.8	62	68.2	1.0	50.2	5.0	16.9	89.0	0.104
1N6290A	1.5KE62A	58.9	62	65.1	1.0	53.0	5.0	17.7	85.0	0.104
1N6291	1.5KE68	61.2	68	74.8	1.0	55.1	5.0	15.3	98.0	0.104
1N6291A	1.5KE68A	64.6	68	71.4	1.0	58.1	5.0	16.3	92.0	0.104
1N6292	1.5KE75	67.5	75	82.5	1.0	60.7	5.0	13.9	108.0	0.105
1N6292A	1.5KE75A	71.3	75	78.8	1.0	64.1	5.0	14.6	103.0	0.105
					013	1 - 10 1	Ren Y To a di	THE ST.	1000 电线电路	0.105
1N6293	1.5KE82	73.8	82	90.2	1.0	66.4	5.0 5.0	12.7 13.3	118.0 113.0	0.105
1N6293A	1.5KE82A	77.9	82	86.1	1.0	70.1	Table 198	13.3	131.0	0.105
1N6294	1.5KE91	81.9	91	100.0 95.50	1.0	73.7	5.0 5.0	12.0	125.0	0.106
1N6294A	1.5KE91A	86.5	91	95.50	1.0	77.8	5.0	12.0	125.0	0.106

[†]Surge Current Waveform per Figure 4 and Derate per Figure 2.

To order clipper bidirectional device, add a "C" suffix to 1.5KE device title; i.e., 1.5KE7.5C or 1.5KE7.5CA.

^{*}Indicates JEDEC Registered Data.

^{**1/2} Square or Equivalent Sine Wave, PW = 8.3 ms, Duty Cycle = 4 Pulses per Minute maximum.

^{***}A Transient Suppressor is normally selected according to the maximum reverse stand-off voltage (V_{RWM}), which should be equal to or greater than the dc or continuous peak operating voltage level.

[#]V_F applies to Non-C suffix devices only.

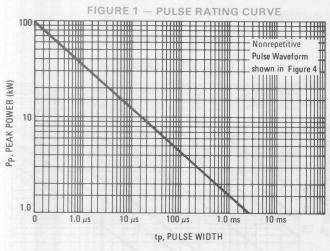
C suffix denotes standard back-to-back versions. Test both polarities.

*ELECTRICAL CHARACTERISTICS (Continued)

	M-KNR TO-LIVE	61VE		vn Voltage		Working Peak Reverse	Maximum Reverse	Maximum Reverse Surge	Maximum Reverse Voltage @ IRSM (Clampling	Maximum Temperature
JEDEC			V _{BR} Volts		@ I _T (mA)	Voltage VRWM	@ VRWM	Current	Voltage) VRSM	Coefficient
Device	Device	Min	Nom	Max	(1112)	(Volts)	I _R (μA)	(Amps)	(Volts)	of VBR (%/°C)
1N6295	1.5KE100	90.0	100	110.0	1.0	81.0	5.0	10.4	144.0	0.106
1N6295A	1.5KE100A	95.0	100	105.0	1.0	85.5	5.0	11.0	137.0	0.106
1N6296	1.5KE110	99.0	110	121.0	1.0	89.2	5.0	9.5	158.0	0.107
1N6296A	1.5KE110A	105.0	110	116.0	1.0	94.0	5.0	9.9	152.0	0.107
1N6297	1.5KE120	108.0	120	132.0	1.0	97.2	5.0	8.7	173.0	0.107
1N6297A	1.5KE120A	114.0	120	126.0	1.0	102.0	5.0	9.1	165.0	0.107
1N6298	1.5KE130	117.0	130	143.0	1.0	105.0	5.0	8.0	187.0	0.107
1N6298A	1.5KE130A	124.0	130	137.0	1.0	111.0	5.0	8.4	179.0	0.107
1N6299	1.5KE150	135.0	150	165.0	1.0	121.0	5.0	7.0	215.0	0.108
1N6299A	1.5KE150A	143.0	150	158.0	1.0	128.0	5.0	7.2	207.0	0.108
1N6300	1.5KE160	144.0	160	176.0	1.0	130.0	5.0	6.5	230.0	0.108
1N6300A	1.5KE160A	152.0	160	168.0	1.0	136.0	5.0	6.8	219.0	0.108
1N6301	1.5KE170	153.0	170	187.0	1.0	138.0	5.0	6.2	244.0	0.108
1N6301A	1.5KE170A	162.0	170	179.0	1.0	145.0	5.0	6.4	234.0	0.108
1N6302	1.5KE180	162.0	180	198.0	1.0	146.0	5.0	5.8	258.0	0.108
1N6302A	1.5KE180A	171.0	180	189.0	1.0	154.0	5.0	6.1	246.0	0.108
1N6303	1.5KE200	180.0	200	220.0	1.0	162.0	5.0	5.2	287.0	0.108
1N6303A	1.5KE200A	190.0	200	210.0	1.0	171.0	5.0	5.5	274.0	0.108

[†]Surge Current Waveform per Figure 4 and Derate per Figure 2.

To order clipper-bidirectional device add a "C" suffix to 1.5KE device title, i.e., 1.5KE7.5C or 1.5KE7.5CA.



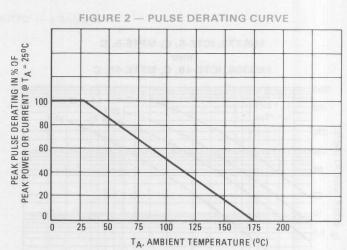
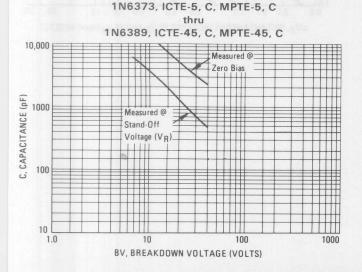
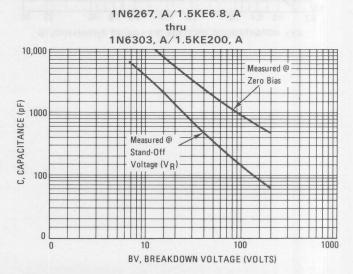


FIGURE 3 — CAPACITANCE versus BREAKDOWN VOLTAGE





^{*}Indicates JEDEC Registered Data.

^{**1/2} Square Equivalent Sine Wave, PW = 8.3 ms, Duty Cycle = 4 Pulses per Minute maximum.

FIGURE 4 - STEADY STATE POWER DERATING

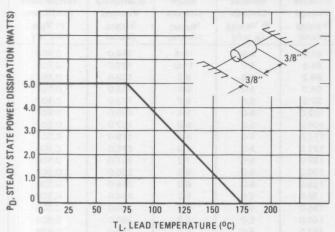


FIGURE 5 - PULSE WAVEFORM

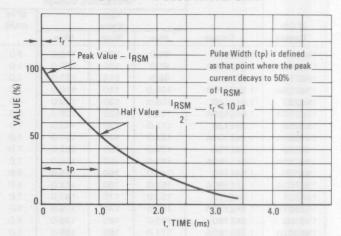
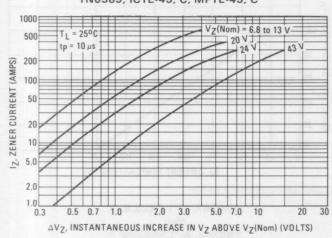
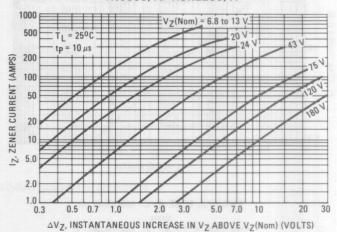


FIGURE 6 - DYNAMIC IMPEDANCE

1N6373, ICTE-5, C, MPTE-5, C thru 1N6389, ICTE-45, C, MPTE-45, C



1N6267, A/1.5KE6.8, A thru 1N6303, A/1.5KE200, A



APPLICATION NOTES

SPECIAL DEVICES

Matched sets and back-to-back configurations for bidirectional applications can be ordered upon special request. Contact your nearest Motorola representative.

RESPONSE TIME

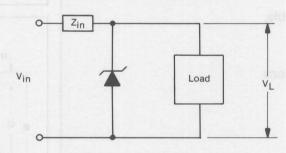
In most applications, the transient suppressor device is placed in parallel with the equipment or component to be protected. In this situation, there is a time delay associated with the capacitance of the device and an overshoot condition associated with the inductance of the device and the inductance of the connection method. The capacitive effect is of minor importance in the parallel protection scheme because it only produces a time delay in the transition from the operating voltage to the clamp voltage as shown in Figure A.

The inductive effects in the device are due to actual

turn-on time (time required for the device to go from zero current to full current) and lead inductance. This inductive effect produces an overshoot in the voltage across the equipment or component being protected as shown in Figure B. Minimizing this overshoot is very important in the application, since the main purpose for adding a transient suppressor is to clamp voltage spikes. These devices have excellent response time, typically in the picosecond range and negligible inductance. However, external inductive effects could produce unacceptable overshoot. Proper circuit layout, minimum lead lengths and placing the suppressor device as close as possible to the equipment or components to be protected will minimize this overshoot.

Some input impedance represented by Z_{in} is essential to prevent overstress of the protection device. This impedance should be as high as possible, without restricting the circuit operation.

TYPICAL PROTECTION CIRCUIT



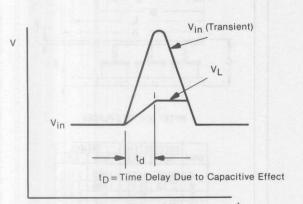


FIGURE A

V Overshoot Due to Inductive Effects

VL

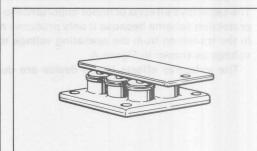
FIGURE B

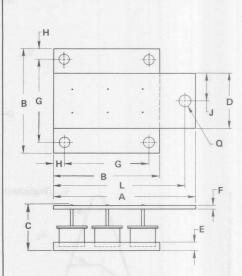


MPZ5-16 series MPZ5-32 series MPZ5-180 series

MOSORBS SILICON POWER TRANSIENT SUPPRESSOR

(Power Zener Diode)





NOTE: DIA "Q" 5 PLACES

	MILLIN	METERS	INCHES		
DIM	MIN	MAX	MIN	MAX	
A 50.29		51.31	1.980	2.020	
В	37.59	38.61	1.480	1.520	
C	-	16.51	-	0.650	
D	20.24	21.01	0.797	0.827	
E	2.92	3.43	0.115	0.135	
F	1.32	1.83	0.052	0.072	
G	29.97	30.99	1.180	1.220	
Н	3.56	4.06	0.140	0.160	
J	10.06	10.57	0.396	0.416	
L	46.74	47.74	1.840	1.860	
0	3.30	3.81	0.130	0.150	

CASE 119-01

SILICON POWER TRANSIENT SUPPRESSOR

. . . designed for applications requiring protection of voltage sensitive electronic devices in danger of destruction by high energy voltage transients. Individual cells are matched to insure current-sharing under high current pulse conditions.

- Peak Surge Power Capacity Given From 0.1 ms To 10 Seconds
- Low Clamping Factor Assures Low Voltage Overshoot
- Negligible Power Loss
- Small Size and Weight
- Following Variations are Available:
 - Non-Standard Voltages
 - Higher Power Capacity
 - Other Package Configurations

MAXIMUM RATINGS

Transient Power Dissipation: 40 kW
Pulse Width: 0.1 ms, (See Figure 1)

DC Power Dissipation: $350 \text{ Watts } @ T_C = 25^{\circ} \text{ C}$ (Derate 2.33 W/ $^{\circ}$ C above 25° C)

Operating Junction & Storage Temperature Range: -65°C to +175°C

Polarity:

Anode-to-Case is Standard Cathode-to-Case Available Upon Request

MOSORBS/MPZ5 Series

ELECTRICAL CHARACTERISTICS (TA = 25°C) (VF = 1.5 V max @ 10 A for all types)

	Nominal Operating Voltage (Note 1)		Maximum Device Clamping Factor VZ @ IZ (pulse)	ng Minimum Zener V		oltage	Maximum Zener Voltage Pulse Width = 1.0 ms		Maximum Reverse Current IR (max)	Typical Capacitance C (typ)	
Туре	VOP(PK) Vdc	VOP(RMS) V rms	Vz @ IZT (Note 2)	VZ(min) Vdc	@	I _Z T Adc	VZ(max) Vdc	@	IZ(pulse) Adc	@ V _R = V _{OP} (PK) μAdc	@ V _R = V _{OP} (PK) μF
MPZ5-16A	14	10	1.25	16	1	0.4	24	1	200	50	0.025
-16B	14	10	1.25	16	I PA	0.4	20		200	1	0.025
-32A	28	20	1.25	32		0.2	50		100		0.011
-32B	28	20	1.25	32	1	0.2	45		100		0.011
-32C	28	20	1.25	32	1 30	0.2	40		100		0.011
-180A	165	117	1.14	180		0.03	250	1	20		0.0012
-180B	165	117	1.14	180		0.03	225		20	1	0.0012
-180C	165	117	1.14	180	1 3	0.03	205		20	50	0.0012

FIGURE 1 - MAXIMUM NON-REPETITIVE SURGE POWER

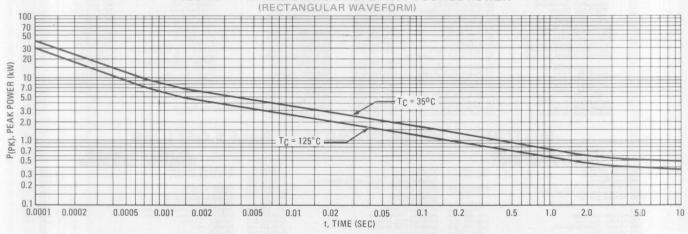
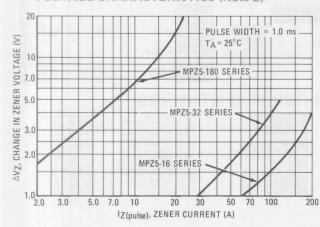


FIGURE 2 – TYPICAL DYNAMIC ZENER VOLTAGE CHARACTERISTICS (Note 2)



NOTE 1: Nominal operating voltage is defined as normal input voltage to device for non-operating condition. If non-sinusoidal wave or dc input is present, peak voltage input values VOP(PK) should be used to select device type.

NOTE 2: The maximum device clamping factor C_F is a ratio of V_Z measured at I_Z (pulse) given in the Electrical Characteristics Table divided by V_Z measured at I_{ZT} under steady state conditions. This value guarantees the sharpness of the voltage breakdown of individual devices. Figure 2 demonstrates the typical sharpness of the breakdown, and indicates the voltage regulation over a wide range of currents.

$$\triangle VZ = VZ @ IZ(pulse) - VZ @ IZT$$

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